

COMPARISON OF 16 REACTORS NEUTRONIC PERFORMANCE IN CLOSED TH-U AND U-PU CYCLES

Dr. Jiri Krepel Paul Scherrer Institute, Switzerland 24 June 2020



Meet the Presenter



Dr. Jiri Krepel, is a senior scientist in Advanced Nuclear Systems group of Laboratory for Scientific Computing at Paul Scherrer Institut (PSI) in Switzerland. He earned his PhD degree in 2006 from CTU Prague / Helmholtz-Zentrum Dresden-Rossendorf for the thesis entitled Dynamics of Molten Salt Ractors (MSR).

At PSI, he is responsible for fuel cycle analysis and related safety parameters of Gen IV reactors. He is coordinator of the PSI MSR research and representative of Switzerland at the GIF MSR project. He has experience in the neutronics of liquid-metal and gas-cooled fast reactors and in neutronics and transient analysis of thermal and fast MSRs.

He participated in several national and international R&D programs: MOST, ELSY, EUROTRANS, GCFR, ESFR, GoFastR, LEADER, PINE, ESNII+, SAMOFAR, ESFR-SMART, SAMOSAFER.



Content



- 1. Closed cycle ⇔ sustainability ⇔ resources
- 2. Synthetic actinides ⇔ waste
- 3. Equilibrium \Leftrightarrow Bateman matrix eigenstate
- 4. Performance of 16 reactors in equilibrium (U-Pu and Th-U cycles)
 - a) Equilibrium reactivity
 - b) Equilibrium core size assessment
 - c) Equilibrium radiotoxicity assessment

5. Miscellaneous:

- a) Fission products importance
- b) Closed cycle \neq breeding
- c) Open cycle \neq burning
- d) Transition to equilibrium



1. Closed cycle \Leftrightarrow sustainability \Leftrightarrow resources

What is Closed Fuel Cycle?



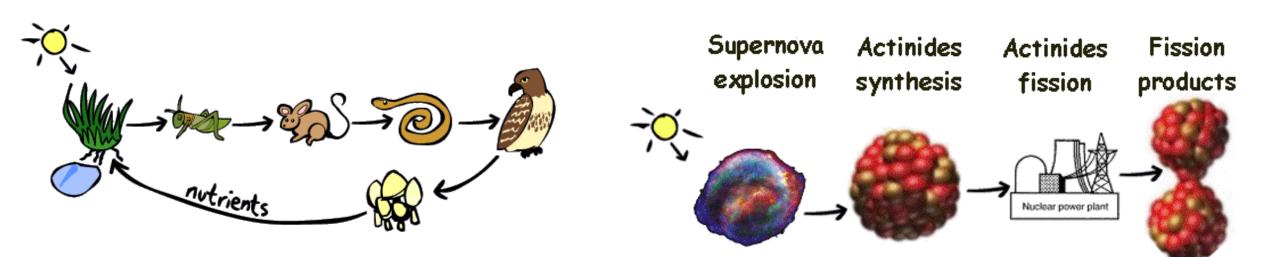
- Fuel cycle, in general, is a process chain to obtain energy.
- In closed cycle some substances (re)cycle and does not leave the cycle.

"Closed fuel cycle" in nature:

The actual waste is He and elements up to Fe.

"Open" nuclear fuel cycle:

The actual waste are e.g. lanthanides.



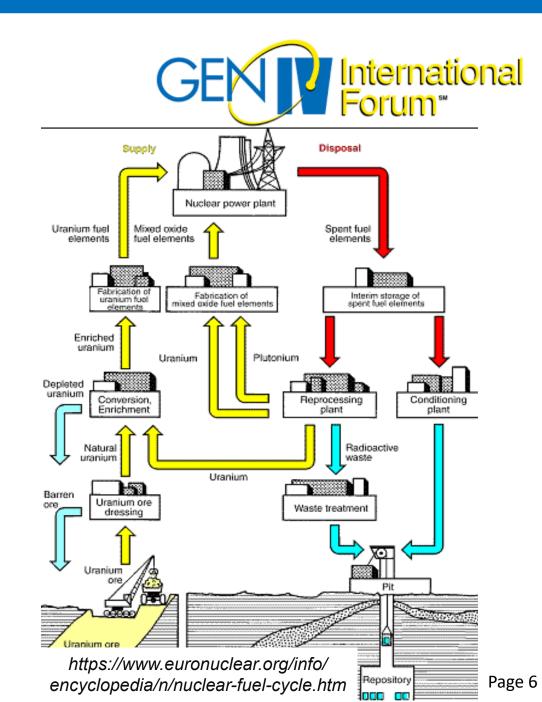
sheppardsoftware.com/content/animals/kidscorner/foodchain/foodchain2.htm

Nuclear Fuel Cycle Parts:

Front end:		Back end:		
0	Exploration	0	Interim storage	
0	Mining	0	Transportation	
0	Milling	0	Reprocessing	
0	Conversion	0	Partitioning	
0	Enrichment	0	Transmutation	
0	Fabrication	0	Waste disposal	

This presentation focus on the reactor physics aspects of irradiation and recycling of actinides.

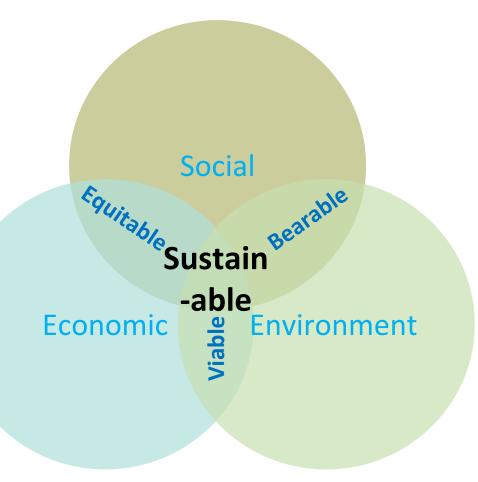
Closed cycle = closed for actinides.



Closed Cycle X Sustainability

- Sustainability from general perspective has three pillars:
 - I. Environment: sustainable rate of natural resources consumption without damage to environment.
 - **II. Economic:** efficient and responsible use of resources to profit in long term.
 - **III. Social:** maintaining social well being in a long term
- Sustainable: viable & equitable & bearable.
- **Closed cycle** can potentially contribute to all three pillars of sustainability.





Sustainability as Gen-IV Goals

Sustainability-1



Generation IV nuclear energy systems will provide sustainable energy generation that meets clean air objectives and provides **long-term availability** of systems and **effective fuel utilization** for worldwide energy production.

Sustainability-2

Generation IV nuclear energy systems will **minimize and manage** their **nuclear waste** and notably **reduce the long-term stewardship burden**, thereby improving protection for the public health and the environment.

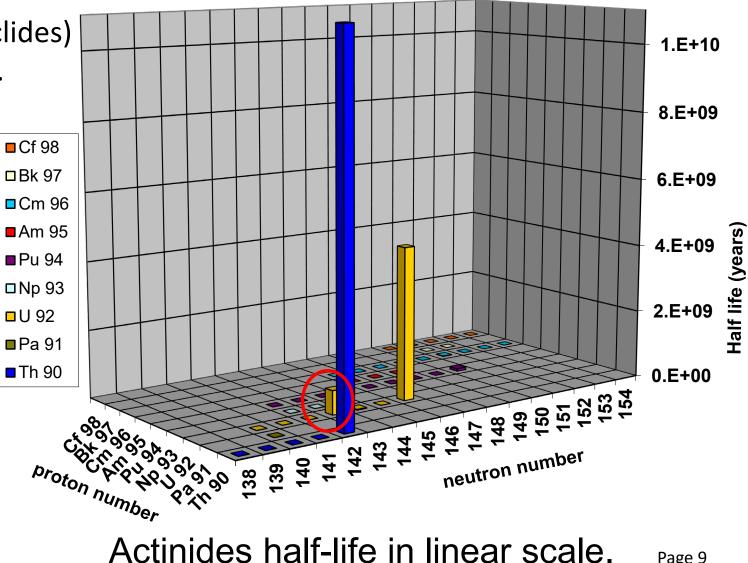
- These two goals relate mainly to Environmental sustainability: High resources utilization & waste minimization
- **Economical sustainability:** clear life-cycle costs and financial risk comparable to LWR.
- Social sustainability: elimination of offsite emergency response and waste minimization. (Does proliferation resistance belong to social sustainability...?)

Our resources are actinides (fuel for nuclear cycle)

- Actinides, the heaviest elements (nuclides) in the periodic table, are all unstable.
- But three of them have relatively long half-life:

²³⁵U: 0.7 x10⁹ years ²³⁸U: 4.5 x10⁹ years ²³²Th: 14 x10⁹ years

- Accordingly: they are still present in nature as primordial actinides.
- ²³⁵U, the only fissile primordial nuclide, has the shortest half-live and its **reserves** are the **smallest**.



Page 9

Actinides origin by Supernova: rapid neutron capture X fission barrier

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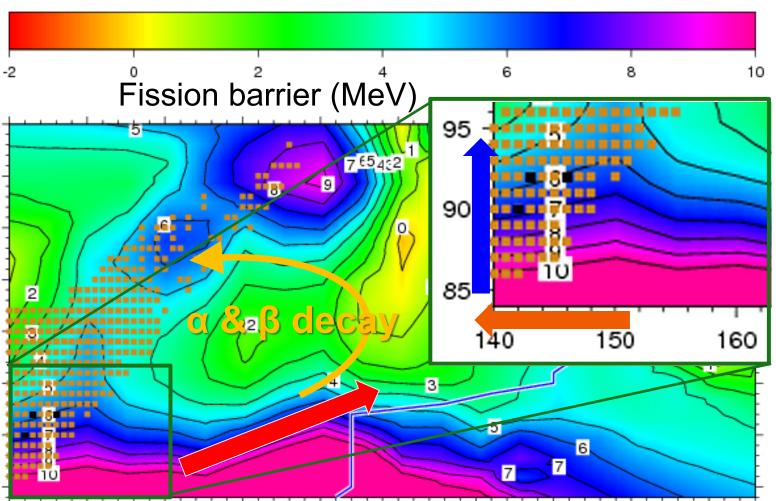
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- Fission barrier along the path of **R-process** (in supernova) is high.
- The fission barrier in our fuel area is lower: when more protons

are closer to each other.

- Fissile isotope means that barrier < binding energy of the interacting neutron.
- Binding energy is higher for odd-N isotopes; thus ²³³U, ²³⁵U, ²³⁷U
 ⁹⁰ are fissile and ²³⁴U, ²³⁶U ²³⁸U not. ⁸⁵



190

180

170

160

http://inspirehep.net/record/1122713/plots

Have Superheavy Elements been Produced in Nature? - Petermann, I. et al. Eur.Phys.J. A48 (2012) 122 arXiv:1207.3432 [nucl-th]

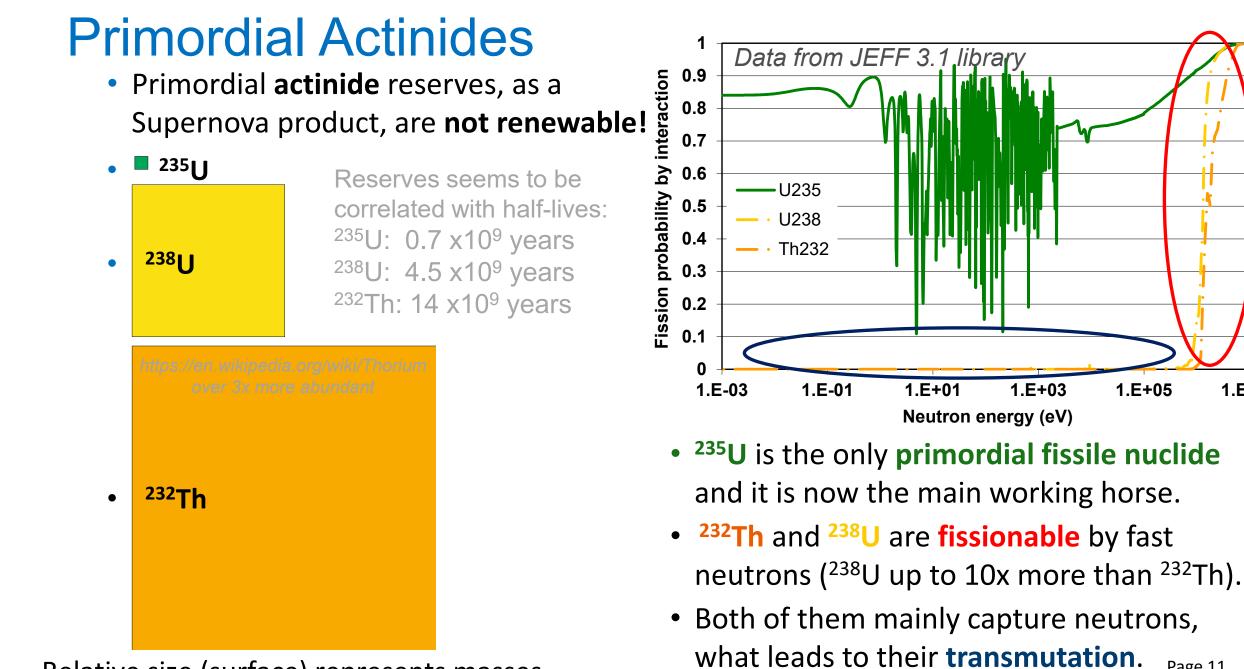
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Relative size (surface) represents masses.

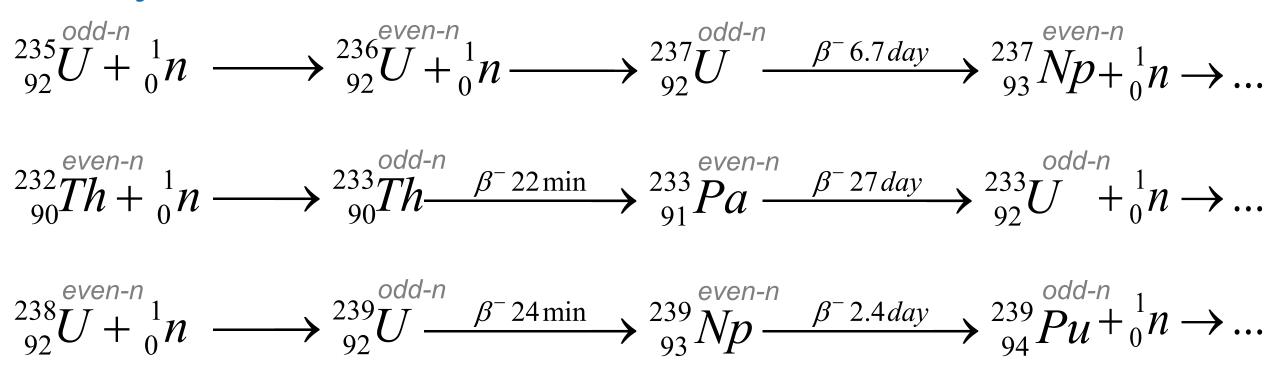
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1.E+07



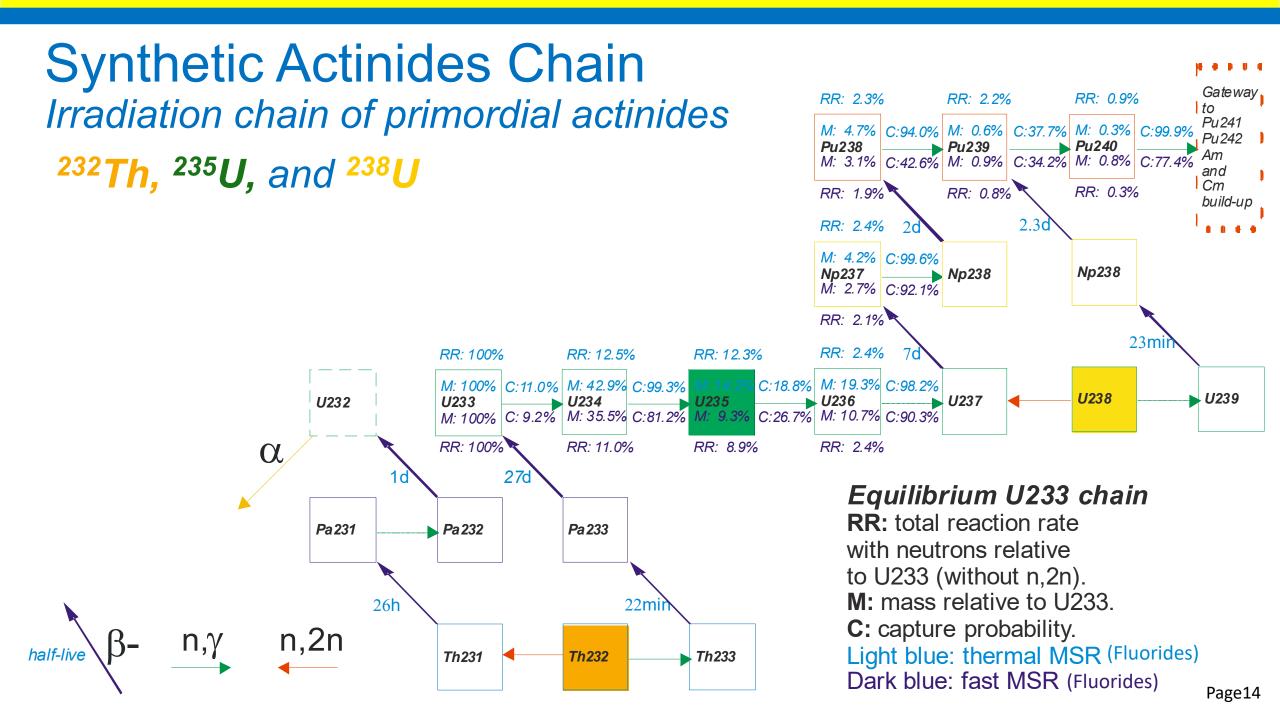
2. Synthetic actinides \Leftrightarrow waste

Synthetic Actinides



Neutron absorption by an actinide nuclide usually results in:

- Burning = actinide fission.
- Breeding = transmutation increasing fission probability (even -> odd n).
- Parasitic neutron capture = transmutation decreasing fission probability (odd -> even n).



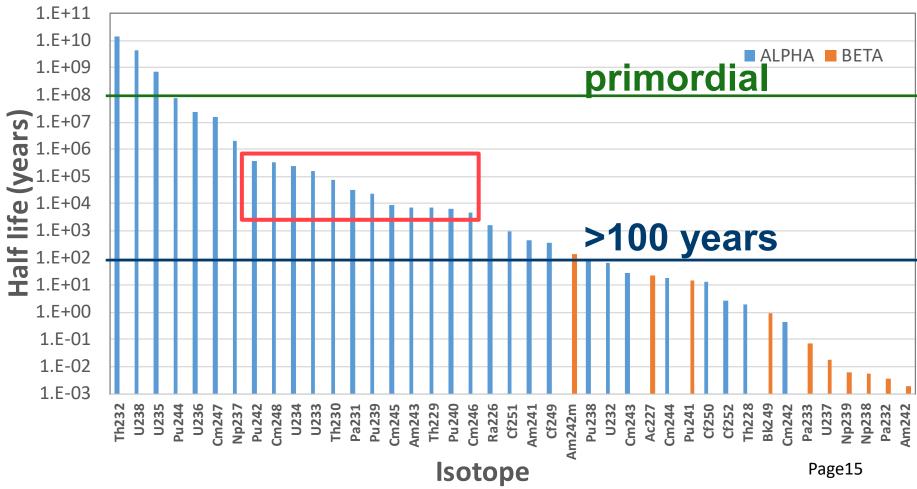
Actinides as Unwanted Waste

Primordial actinides have long half-live.



- Half-lives of synthetic actinides are too short for them to be primordial.
- At the same time, they are **too long** to **disappear swiftly** once originated.
- Long-term stewardship burden is caused by actinide isotopes with "medium" half-life.
- Plutonium isotopes are dominating.
 (e.g. Pu 239, 240, 242)
- However, actinides are decaying in chains, e.g.:

Fast->Medium->Long: Cm243->Pu239->U235



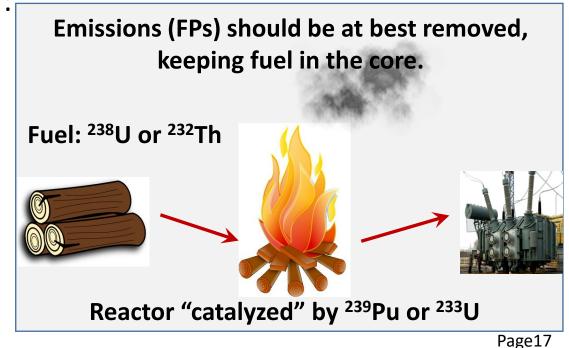


3. Equilibrium ⇔ Bateman matrix eigenstate

Sustainability ↑ ⇔ Burnup ↑



- Actinides, as a fuel for the nuclear cycle, are not renewable.
- Sustainability, from reactor physics perspective, has two components:
 - I. High resources utilization, we should fission at best all primordial actinides.
 - II. Waste minimization, we should minimize synthetic actinides amount in the waste.
- In ideal case, actinides should not leave the reactor:
- In reality, they must regularly leave the reactor and sustainability can be increased by two option:
 - I. Higher burnup in open fuel cycle
 - **II.** Actinides **recycling** in **closed cycle** *(it also leads to higher burnup)*



Higher burnup => Equilibrium

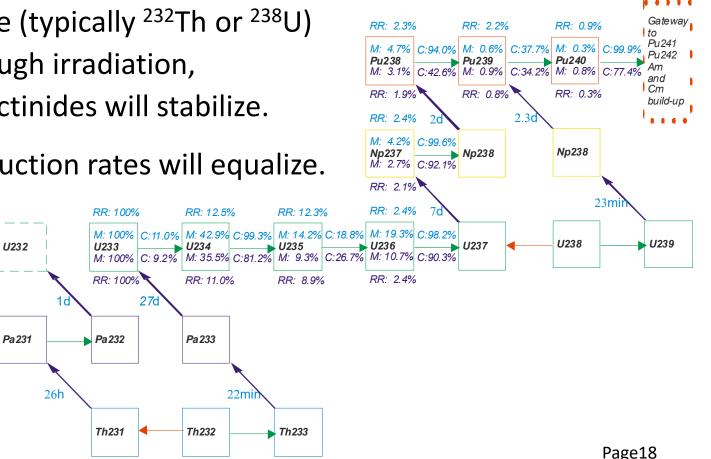


Both options to increase sustainability, higher burnup and actinides recycling, result in longer irradiation of respective actinide vector.

α

- If the mass of major (primordial) actinide (typically ²³²Th or ²³⁸U) is kept reasonably constant for long enough irradiation, the compositions of induced synthetic actinides will stabilize.
- For each isotope, the creation and destruction rates will equalize.
- Example 1:

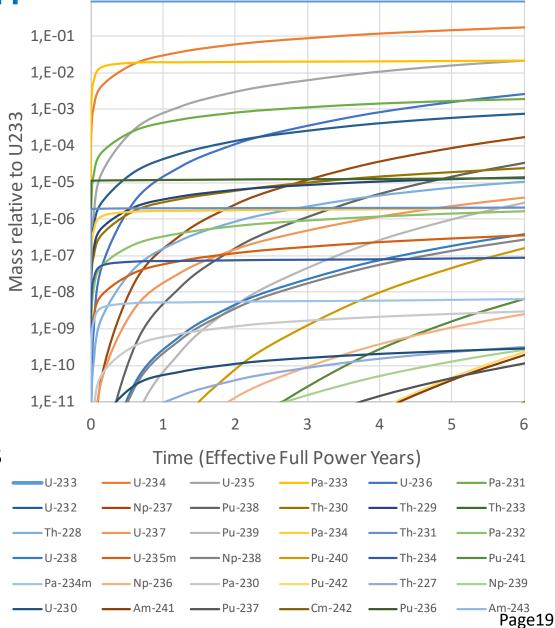
In LWR fuel the mass of ²³⁸U is practically constant and the ²³⁹Pu amount is equalized after 2 or 3 years of irradiation.



Higher Burnup => Equilibrium

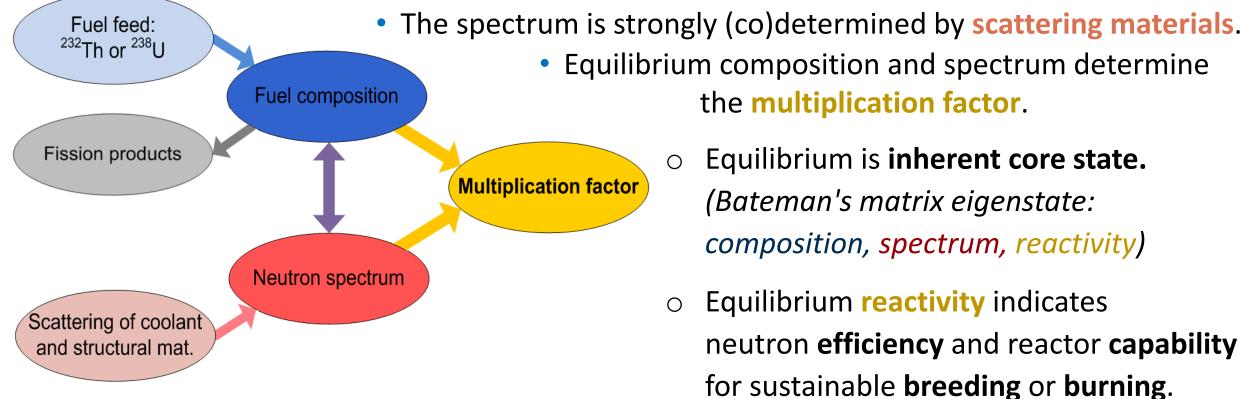
- Example 2: Irradiation of fresh fuel in MSFR. (hypothetical fuel with only ²³²Th and ²³³U).
- After 6 years of irradiation many nuclides are "almost" equalized =>
- Others will need "century" to stabilize.
- Should the same actinides vector be repetitively recycled/irradiated, all nuclides will be equalized.
- Necessary condition to reach equilibrium is:
 1) Stable feed or actually ²³²Th or ²³⁸U mass
 2) Constant neutron flux
- When imposing the constant flux, equilibrium can be reached also for subcritical systems!

Synthetic actinides evolution and equilibration



Repetitive Recycling => Equilibrium

- When fuel cycle parameters: power, reprocessing scheme, feed composition, etc. are fixed, reactor will converge to equilibrium state / fuel composition.
 - The composition depends on feed type ²³⁸U or ²³²Th (or TRU for burners)
 - and on the reactor **spectrum**.

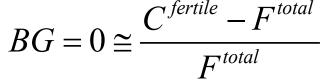


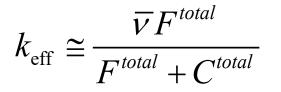
Bateman matrix eigenstate (as an equilibrium)

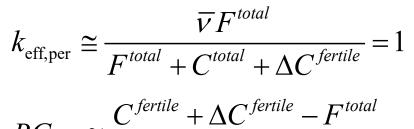
- In Bateman matrix eigenstate (equilibrium)
 Breeding Gain (BG) is per definition 0.
- *k_{eff}* is indicator of neutron economy and does not need to be 1.
 It can be also negative!!!
- Reactivity excess can be used to estimate breeding performance.
- Perturbing capture rate of fertile material so that k_{eff} = 1 and BG ≠ 0 =>
- These four equation can be combined to obtain the k_{eff} and BG relation

J. Krepel, B. Hombourger, E. Losa, Fuel cycle sustainability of Molten Salt Reactor concepts in comparison with other selected reactors, PHYTRA4, Marrakech, Morocco, September 17-19, 2018.

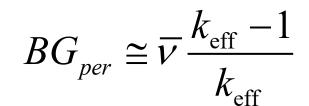








$$BG_{per} \cong \frac{C + \Delta C - F}{F^{total}}$$



Page21



4. Performance of 16 reactors in equilibrium for U-Pu or Th-U cycles

Disclaimer:



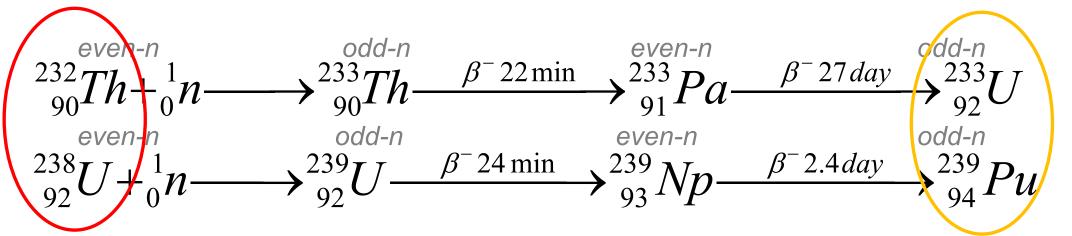


The comparison of U-Pu & Th-U closed cycles is done **purely** from neutronic perspective of "equilibrium cycle"



https://en.wikipedia.org/wiki/Thor/, https://ru.kisspng.com/kisspng-9rim3q/ https://listas.20minutos.es/lista/los-mitos-de-los-astros-342311/, https://www.maxpixel.net /

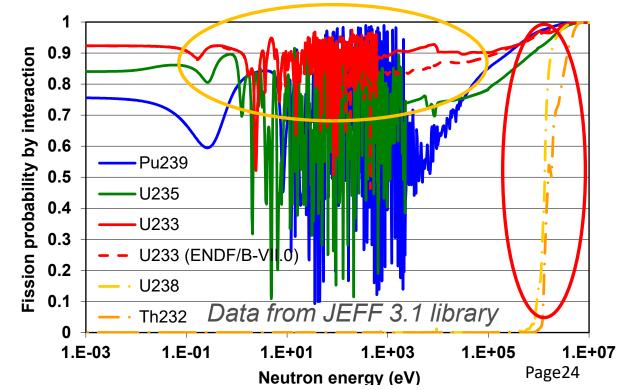
²³²Th and ²³⁸U irradiation



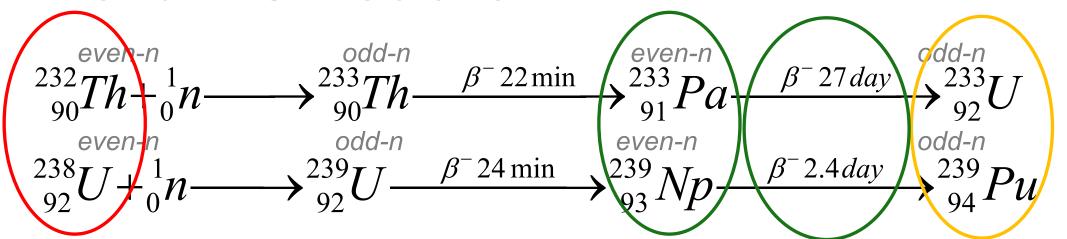
²³³U high fission probability (up to 90%) is the biggest advantage of Th-U cycle. (for ²³⁹Pu it is 60-75%)

It depends on the XS library:

- JEFF 3.1 X
- --- ENDF/B VII.0
- ²³⁸U is up to 10x more fissionable than ²³²Th.

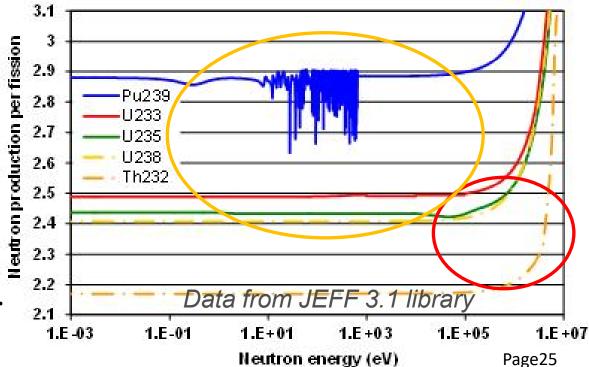


²³²Th and ²³⁸U irradiation



- ²³⁹Pu high production of neutrons per fission (~2.9) it is the biggest advantage of U-Pu cycle (for ²³³U it is only ~2.5).
- ²³⁸U produce slightly more neutrons than ²³²Th.
- ²³³Pa parasitic capture: for equal ²³⁸U and ²³²Th transmutation rate, there will be
 11x more ²³³Pa in Th-U than ²³⁹Np in U-Pu cycle.

233
Pa / 239 Np = T_{Pa} / T_{Np} = 11.2



Equilibrium cycle comparison for 16 reactors and 2 fuel cycles

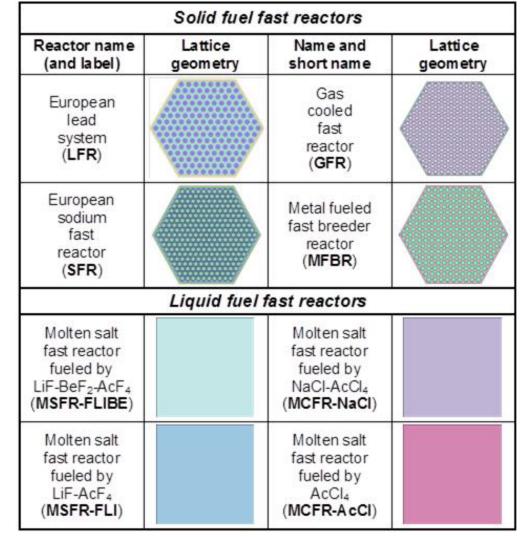


- 16 reactors have been selected for the comparative study in both U-Pu and Th-U cycle.
- The idea was to cover major neutron spectrum types.
- Gen-IV reactors and major commercial reactors were included.
- 8 thermal and 8 fast reactors were selected. :(Magnox was forgotten)
- The **Bateman matrix equilibrium** was obtained for strongly simplifying **assumptions**:
 - 1) infinite lattice.
 - 2) neglected fission products, each fission results in ²³²Th or ²³⁸U refiling.
 (as a consequence, there is no batch-wise oscillation, everything is smooth)
 - 3) design as is, no additional optimization.
 - 4) ENDF/B-VII.0 library

16 Selected Reactors



Solid fuel thermal reactors					
Reactor name (and label)	Lattice geometry	Name and short name	Lattice geometry		
Fluoride high temperature reactor PB- AHTR (FHR)		Pressurized heavy water reactor (PHWR)			
High temperature reactor (HTR)		High performance light water reactor (HPLWR)			
Reaktor balshoi moshnosti kanalnyj (RBMK)		Light water reactor VVER-1000 (LWR)			
	Liquid fuel th	ermal reactors			
Thermal MSR fueled by LiF-BeF ₂ -AcF ₄ (MSR-FLIBE)		Thermal MSR fueled by LiF-AcF₄ (MSR-FLI)	•		



Křepel, J., Losa, E., 2019. Closed U-Pu and Th-U cycle in sixteen selected reactors: evaluation of major equilibrium features. Ann. Nucl. Energy.



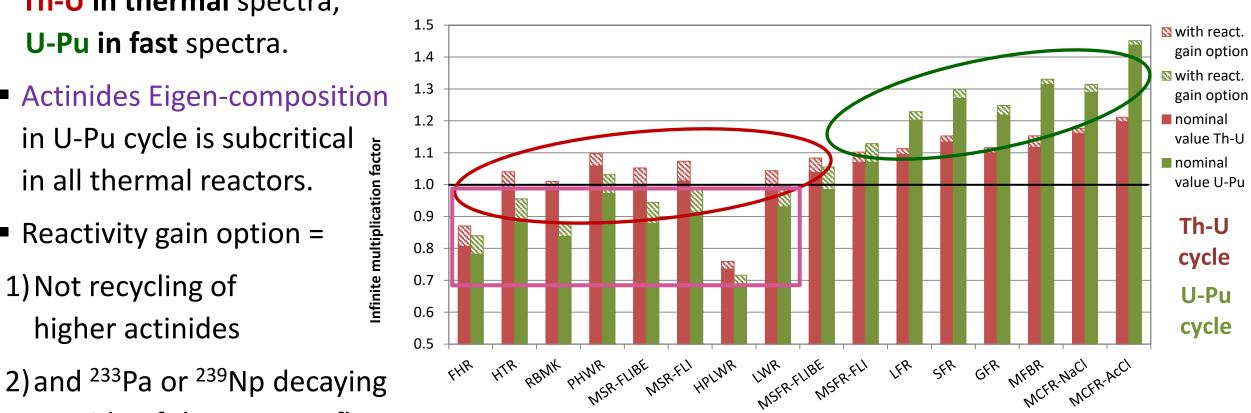
4a. Equilibrium reactivity

Page29

Equilibrium multiplication factor (reactivity)

- Better performance: Th-U in thermal spectra, U-Pu in fast spectra.
- Actinides Eigen-composition in U-Pu cycle is subcritical nfinite multiplication factor in all thermal reactors.
- Reactivity gain option = 1) Not recycling of
 - higher actinides

outside of the neutron flux. (not really realistic option for solid fuel reactors as PHWR)

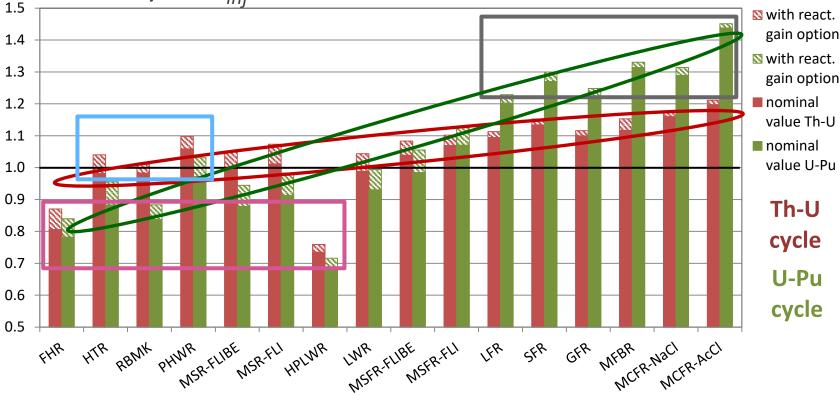




Equilibrium Multiplication Factor (solid fuel reactors)



- The performance in **Th-U** cycle is less dependent on the spectrum than in **U-Pu** cycle.
- **B&B** is possible for fast reactors in U-Pu cycle. k_{inf} =1.2 is kind of threshold.
- HPLWR (steel cladding) and FHR (salt coolant absorption caused by low fuel density) have bad performance.
- have bad performance.
 HTR, RBMK and PHWR (the best thermal system) are on the breeding edge. (leakage and FPs not accounted)



Page31

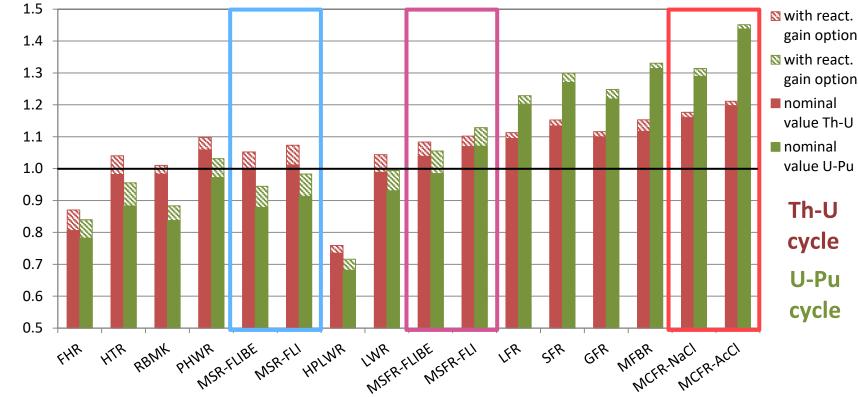
Equilibrium multiplication factor (liquid fuel reactors)

Graphite moderated MSR is

in the Th-U cycle on the edge of breeding. (FPs intensive separation, ²³³Pa decay outside of core)

- Fluorides fast MSFR can breed in both cycles (soft fast spectra, FPs semi-intensive separation).
- Chlorides fast MCFR

maximal reactivity from MSR cases in both cycles.





Excess reactivity break-down (additional insight, example for ²³²Th)

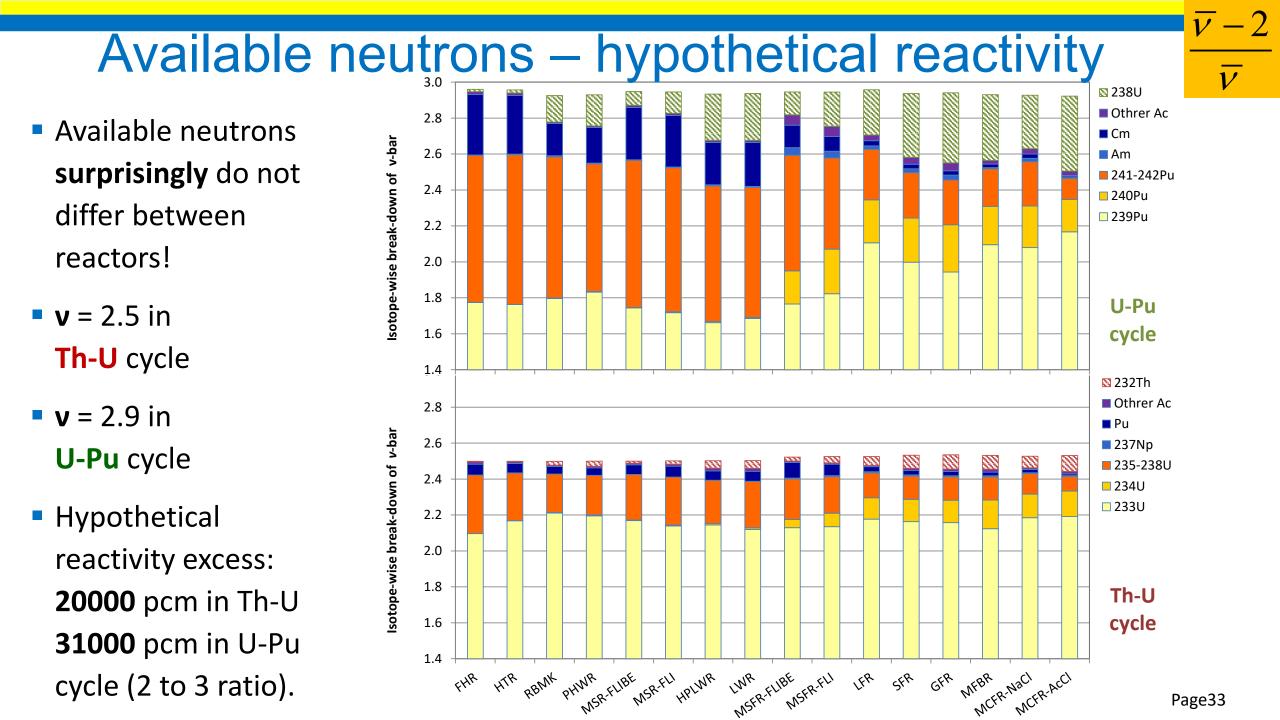


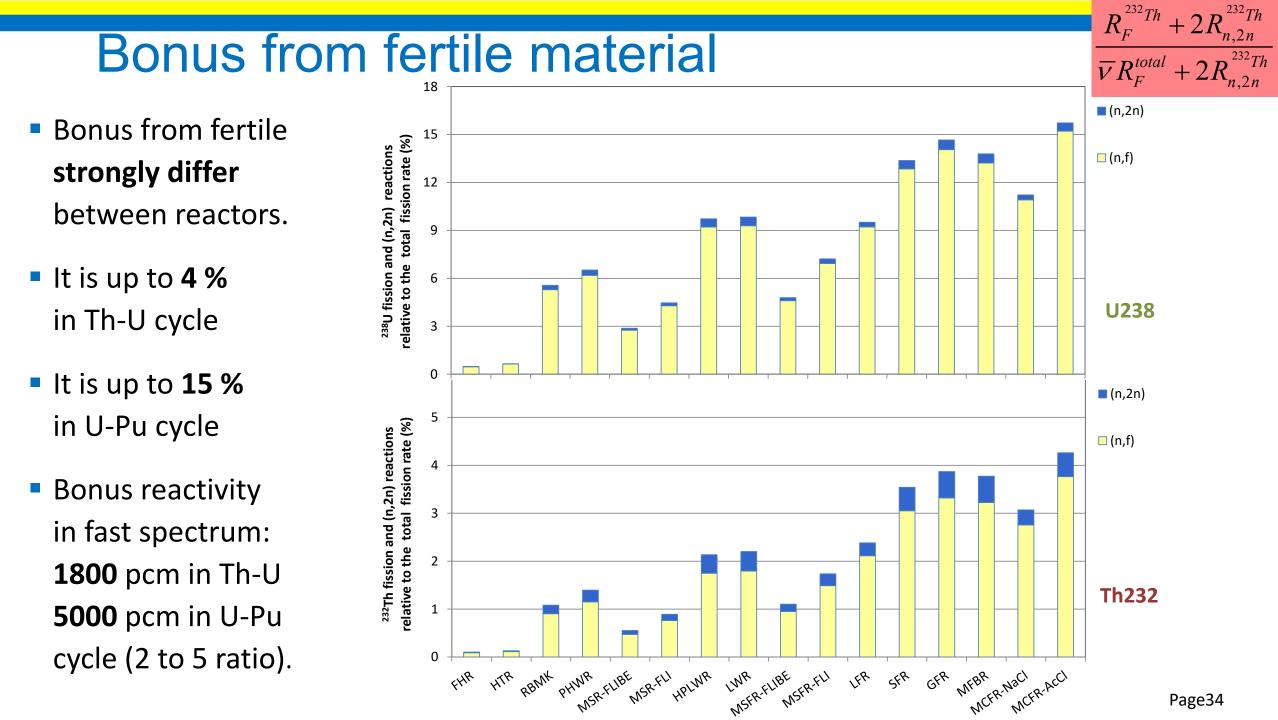
 For better understanding of the equilibrium reactivity excess, it was decomposed this way:

$$O \cong \frac{\overline{\nu} - 2}{\overline{\nu}} + \frac{R_F^{232}Th}{\overline{\nu}R_F^{total} + 2R_{n,2n}^{232}Th}}{\overline{\nu}R_F^{total} + 2R_{n,2n}^{232}Th} = \frac{R_C^{other} - Ac}{\overline{\nu}R_F^{other} + R_C^{structural}}$$

Available neutrons Bonus from fertile Parasitic captures

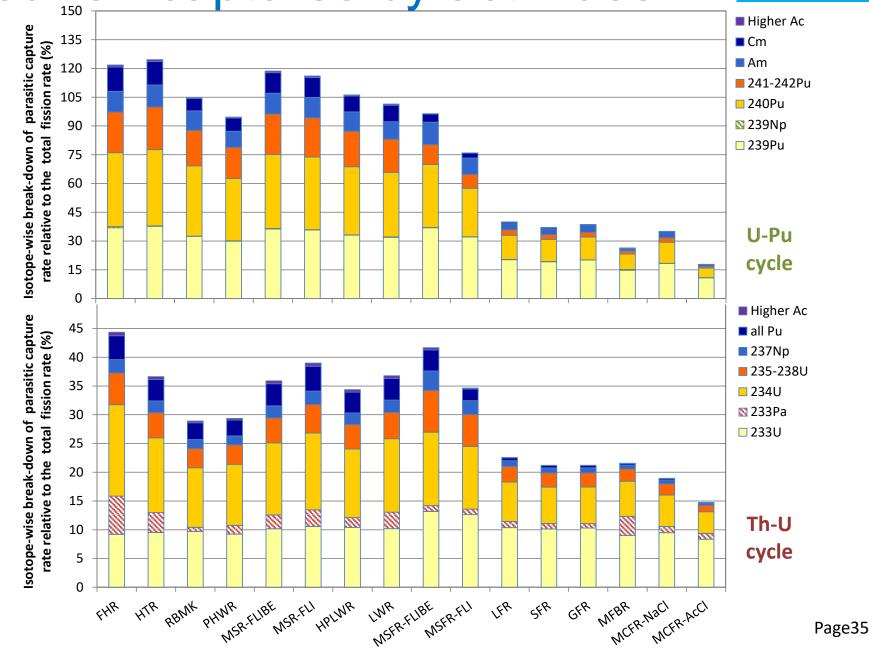
It was derived from neutron balance equation:
$$k_{inf} = \frac{R_P^{total} + 2R_{n,2n}^{total}}{R_F^{total} + R_C^{total} + R_{n,2n}^{total}}$$
Using four assumptions: 1)
$$R_P^{total} = \overline{\nu}R_F^{total}$$
2)
$$R_C^{total} = R_C^{232Th} + R_C^{other} - Ac} + R_C^{structural}$$
3)
$$R_{n,2n}^{total} \cong R_{n,2n}^{232Th}$$
 (main fertile ~ 90% of all (n,2n) reactions)
4)
$$R_C^{232Th} + R_{n,2n}^{232Th} = R_F^{total} - R_F^{232Th}$$
 (equilibrium of non-Th Ac production and destruction)





Parasitic neutron captures by actinides

- Parasitic captures
 strongly differ
 between reactors.
- 20% in fast & up to
 40% in thermal
 Th-U cycle.
- 30% in fast & up to
 120 % in thermal
 U-Pu cycle.
- Reactivity loss in Th-U is much lower (1/3 in thermal, (2/3 in fast case).



 R^{other}_{a}

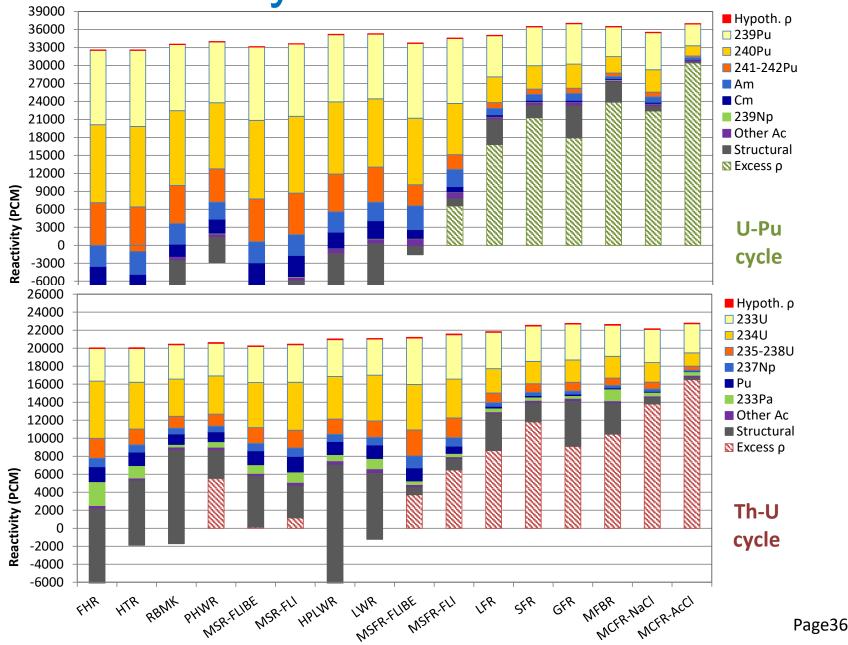
n 2.n

 $\overline{
u}R_{\scriptscriptstyle F}^{\scriptscriptstyle total}$

Overall excess reactivity

 Th-U: lower v and lower parasitic capture of ²³³U, breeding also in thermal spectrum.

- U-Pu: higher v and higher parasitic capture of ²³⁹Pu, better performance in fast spectrum.
- Th-U high efficiency.
- U-Pu high economy.

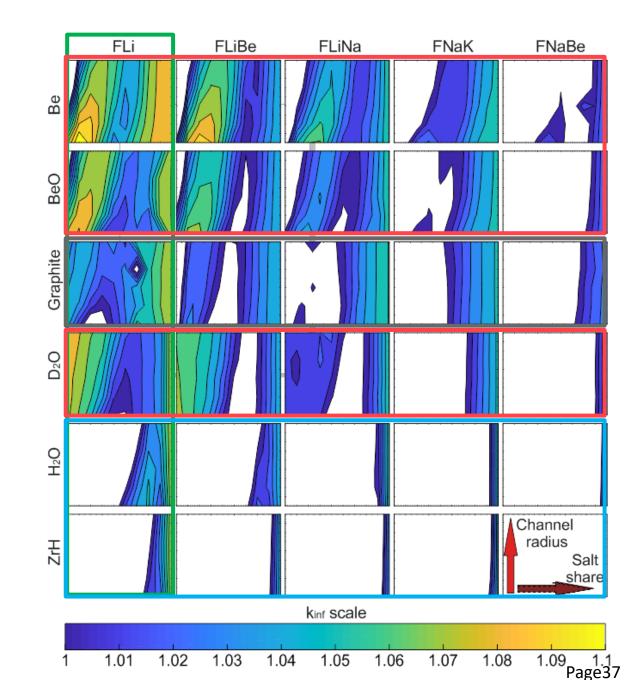


 $R_F^{^{232}Th} + 2R_{n,2n}^{^{232}Th}$

 $+ R_C^{structural}$

Th-U cycle equilibrium additional results for MSR

- 5 fluoride salts were analyzed with
 6 selected moderators (inclusive FPs).
- Equilibrium k_{inf} is presented as a function of salt share and channel radius.
- FLi salt is neutronically the best.
- Good results for Be, BeO, and D2O; however, they are not compatible with the salt without cladding (SiC..?).
- Hydrogen based moderators ZrH and H₂O not applicable for closed cycle.
- Graphite is not the best moderator, but the only one directly compatible with salt. Hombourger, B.A., 2018. Ph.D. Thesis. EPFL Lausanne, Switzerland.



Impact of cladding (FLI salt case)

 LiF salt combined with Be and D₂O moderators was selected to analyze the impact of cladding:

> Hastelloy, SS316, and SiC.

- Only SiC seems to have acceptable low parasitic neutron capture.
- From purely neutronics perspective we can design Heavy Water Boiling Thermal Thorium MSR...

HWB-TT-MSR 🙂

1.15 LiF-ThF₄ 1.1 1.05 Equilibrium k_{∞} [-] 0.95 **1888888888** 0.9 **Be-No cladding** Be-SiC 0.85 Be-SS316 Be-Hastellov D₀O-No cladding 0.8 - D₂O-SiC _ D₂O-SS316 0.75ອ.... DຸO-Hastelloy 0.7 20 30 50 60 10 40 70 80 90 Salt volume fraction [%]



4b. Equilibrium core size assessment

Migration area M (determines with k_{inf} the core size)

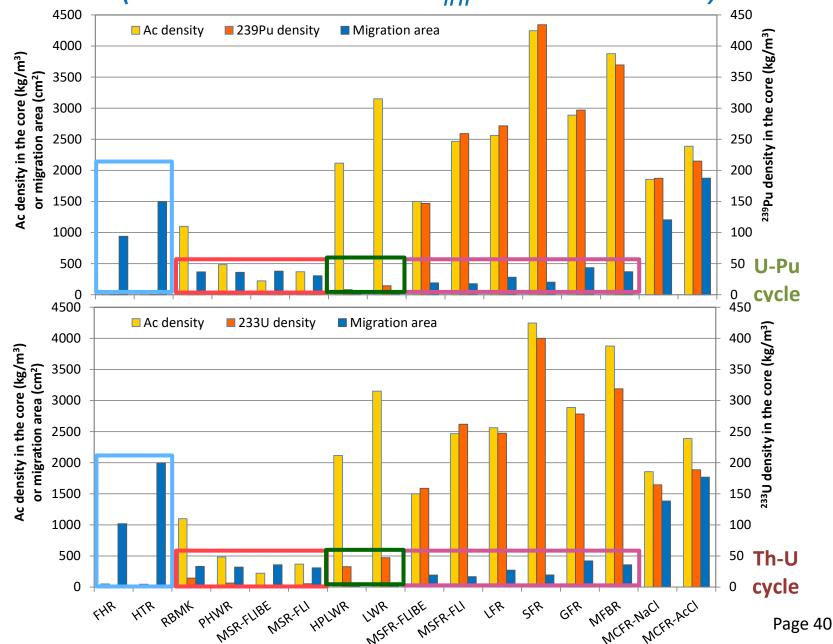
- Comparable M between the cycles; different M between the reactors.
- Fast reactors (except MCFR) have small M.
- Graphite moderator

combined with low fuel density results in high M.

D₂O or graphite

(for higher fuel density) results in **medium M**.

 H₂O and high fuel density results in minimal M.

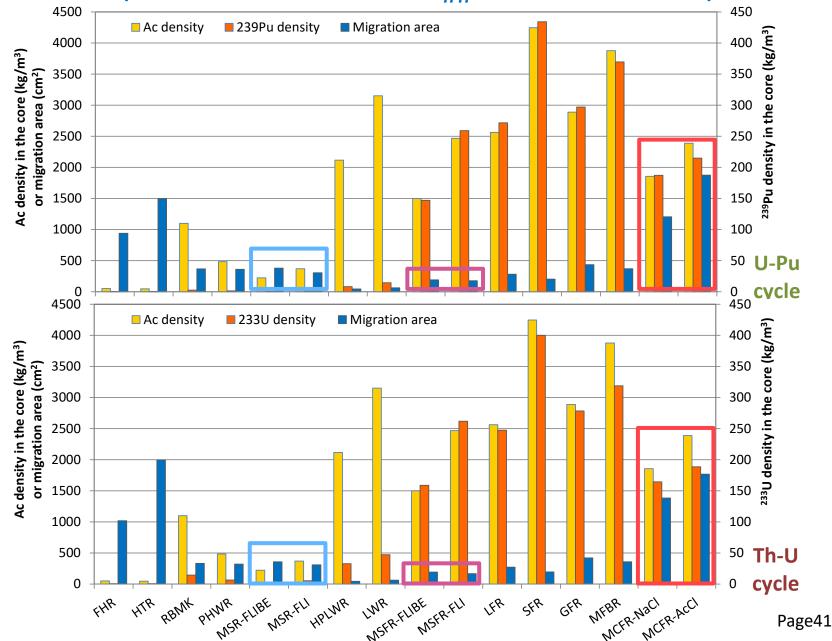


Migration area M (determines with k_{inf} the core size)

 MSFR: small M caused by Li and F scattering and mass.

Graphite based MSR
 higher M caused by
 graphite scattering
 properties and lower
 fuel density .

 MCFR: highest M, absence of strong scattering XS and its resonances (³⁷Cl), lower density than MSFR-FLI.



Core radius estimate in Th-U cycle

Bare core criticality line.

$$k_{inf} = 1 + M^2 B^2$$

Derived from Fermi theory of bare "thermal" reactor:

$$k_{eff} = k_{\inf} p_1 p_2 = k_{\inf} \frac{e^{-\tau B^2}}{1 + L^2 B^2} \cong k_{\inf} \frac{1}{1 + (\tau + L^2) B^2} = k_{\inf} \frac{1}{1 + M^2 B^2}$$

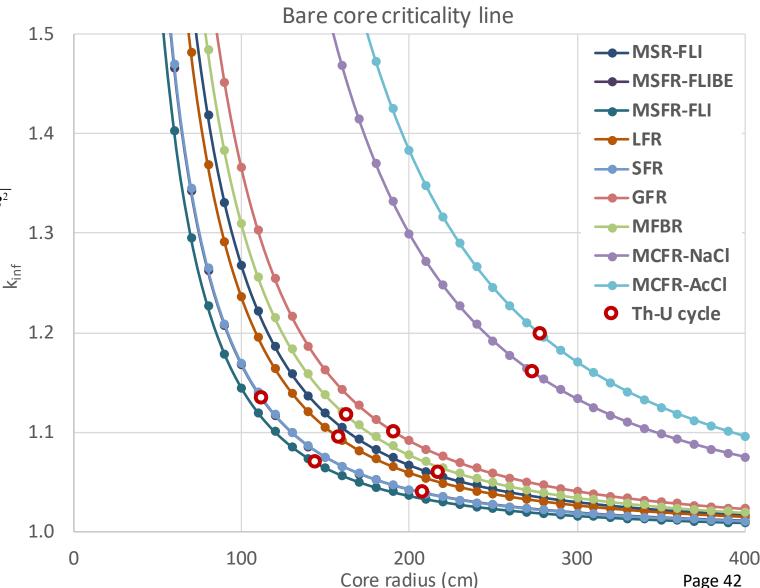
• Buckling for a cylinder: $(2)^2 (2)^2$

$$B^2 = \left(\frac{\pi}{h}\right) + \left(\frac{2.405}{r}\right)$$

Minimal volume for given B²:

$$\frac{h}{r} = \frac{\sqrt{2}\pi}{2.405} \cong 1.85$$

Core radius estimate in Th-U cycle =>



Core radius estimate in U-Pu cycle

Bare core criticality line.

$$k_{inf} = 1 + M^2 B^2$$

Derived from Fermi theory of bare "thermal" reactor:

$$k_{eff} = k_{\inf} p_1 p_2 = k_{\inf} \frac{e^{-\tau B^2}}{1 + L^2 B^2} \cong k_{\inf} \frac{1}{1 + (\tau + L^2) B^2} = k_{\inf} \frac{1}{1 + M^2 B^2}$$

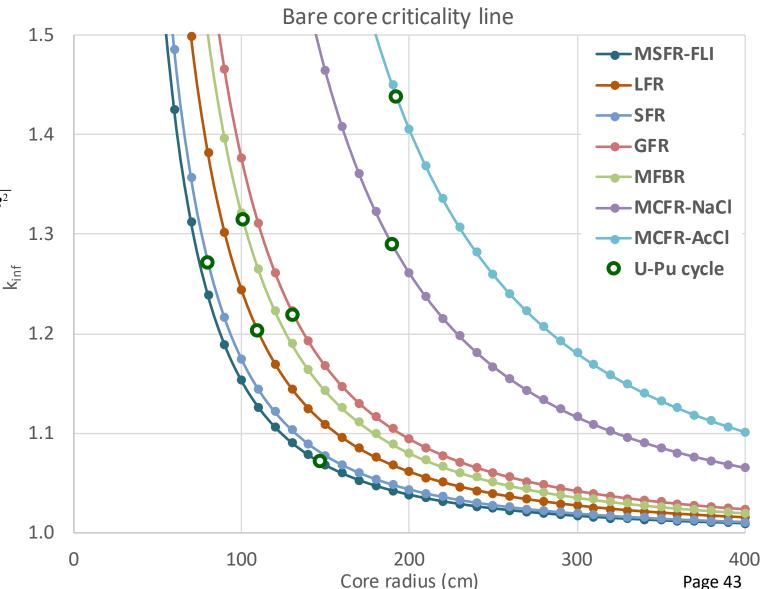
• Buckling for a cylinder: $P^2 = (\pi)^2 + (2.405)^2$

$$B^{-} = \left(\frac{-}{h}\right)^{-} + \left(\frac{-}{r}\right)^{-}$$

Minimal volume for given B²:

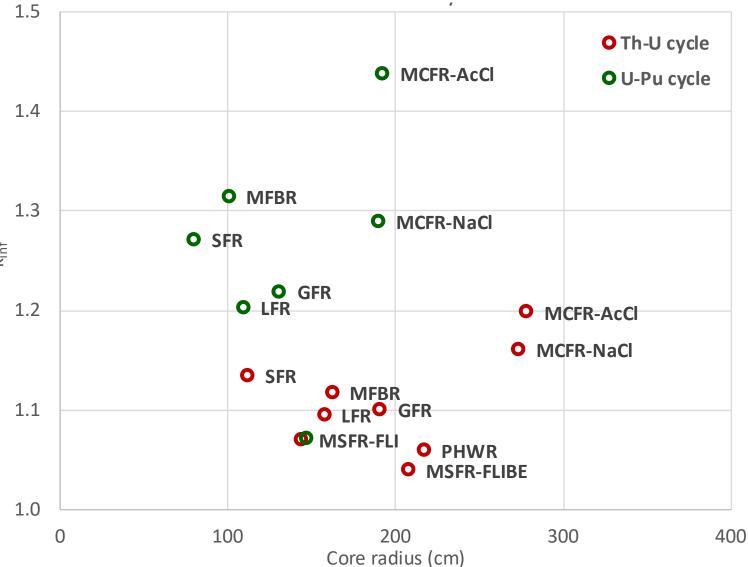
$$\frac{h}{r} = \frac{\sqrt{2}\pi}{2.405} \cong 1.85$$

Core radius estimate in U-Pu cycle =>



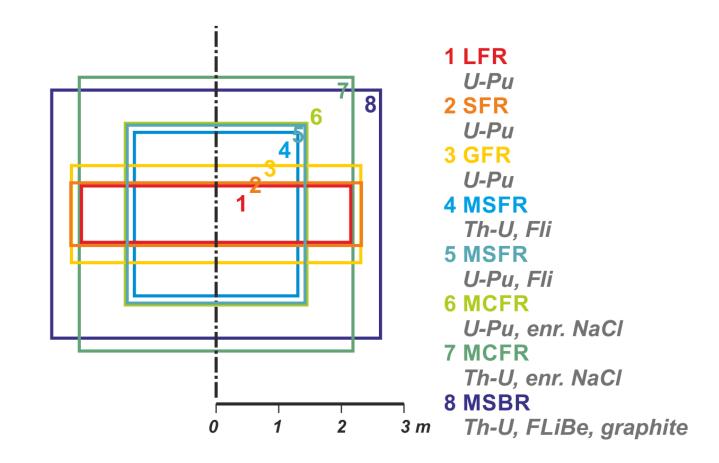
Core radius estimate: Th-U cycle X U-Pu cycle

- By all other fast reactors
 U-Pu cycle provides
 smaller cores.
- MSFR-FLI is the smallest MSR core and it has the same core size for both cycles.
 (very soft fast spectrum)
- SFR is the most compact bare iso-breeding core in both cycles.
- MCFR is the biggest bare iso-breeding core in both cycles.



Reflected core size in equilibrium GEN International

- Using 1m Hastelloy reflector core size was estimated for single-fluid MSFR and MCFR.
- It was compared with classical pan-cake fast reactors (1,2,3)
- MSFR in Th-U (4) is compact.
- MSFR in U-Pu (5) is slightly bigger.
- MCFR in U-Pu (6) is comparable to MSFR in U-Pu (5).
- MCFR in Th-U (7) is quite big.
- MSBR (ORNL design, 13% salt).

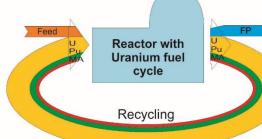




4c. Equilibrium radiotoxicity assessment

Actinides losses by recycling

 Resources utilization in closed cycle is high; however, it is never 100%.

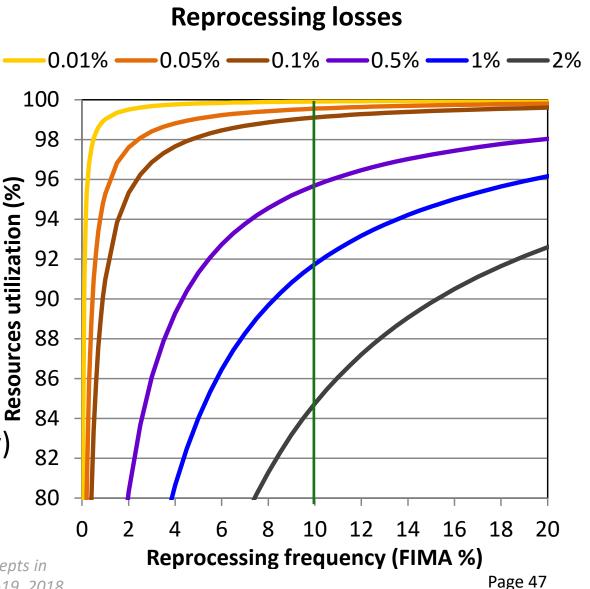


- There are always reprocessing losses L.
- Utilization depends on L (in %) and on reprocessed fuel burnup - B (in FIMA %):

$$Utilization = 1 - losses = 1 - \frac{L(1-B)}{1 - (1-L)(1-B)}$$

 Typical fuel burnup (= reprocessing frequency) in solid fuel fast reactor is 10% FIMA. (Utilization ~90% when MA are not recycled)

J. Krepel, B. Hombourger, E. Losa, Fuel cycle sustainability of Molten Salt Reactor concepts in comparison with other selected reactors, PHYTRA4, Marrakech, Morocco, September 17-19, 2018.



Actinides losses by recycling

Reactor with

Uranium fuel cycle

Recycling

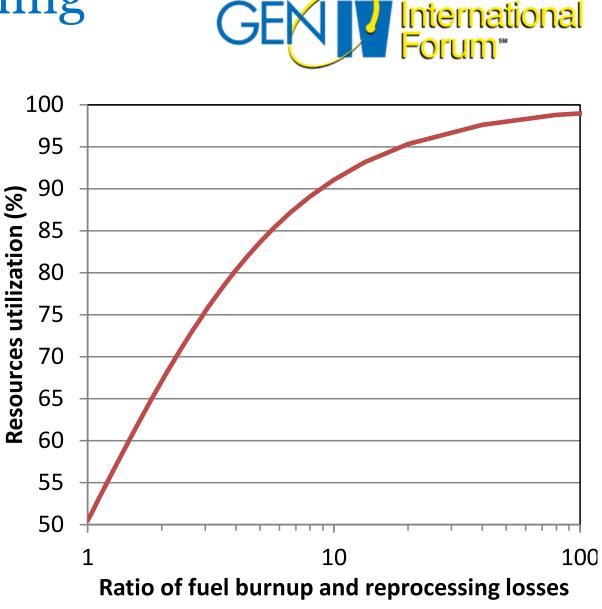
 Resources utilization in closed cycle is high; however, it is never 100%.



 Utilization above 90% requires burnup B to be 10x higher than reprocessing losses L.

$$Utilization \cong \frac{x}{1+x} \qquad x = B/L$$

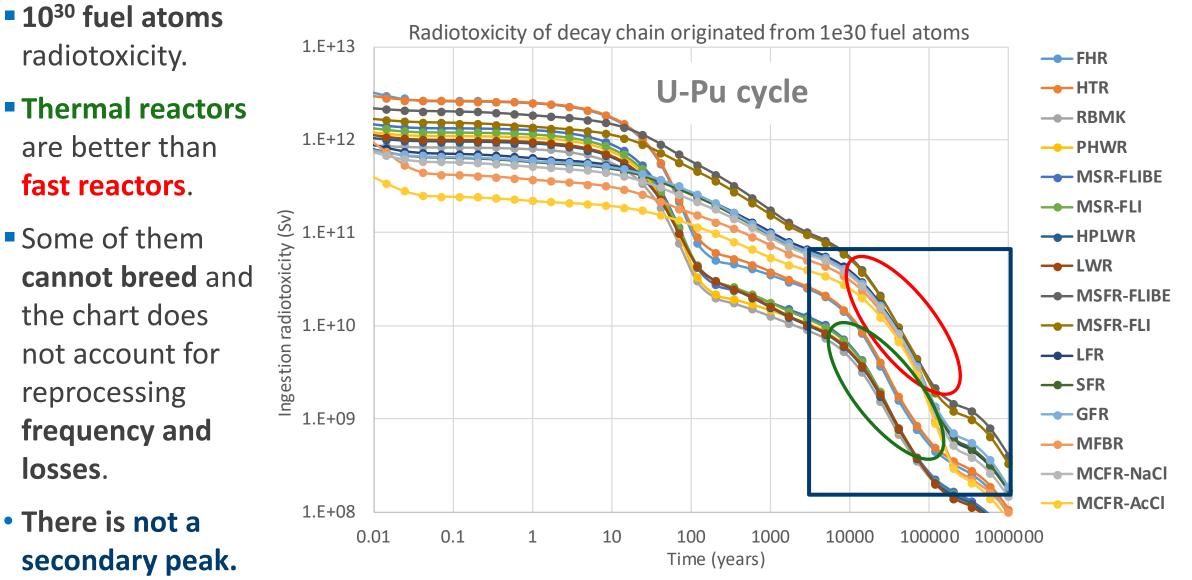
• MSR can be sensitive to the losses, because the reprocessed fuel has often low burnup.



Relative fuel radiotoxicity of Th-U cycle

10³⁰ fuel atoms Radiotoxicity of decay chain originated from 1e30 fuel atoms 1.E+13 radiotoxicity. ----FHR Th-U cycle ---HTR Thermal reactors 1.E+12 are better than ----PHWR fast reactors. Ingestion radiotoxicity (Sv) 1.E+11 Some of them cannot breed and the chart does 1.E+10 not account for ----LFR -----SFR reprocessing ----GFR 1.E+09 frequency and ---- MFBR losses. ---- MCFR-NaCl -MCFR-AcCl 1.E+08 There is a 0.01 0.1 1 10 100 1000 10000 100000 1000000 secondary peak. Time (years)

Relative fuel radiotoxicity of U-Pu cycle

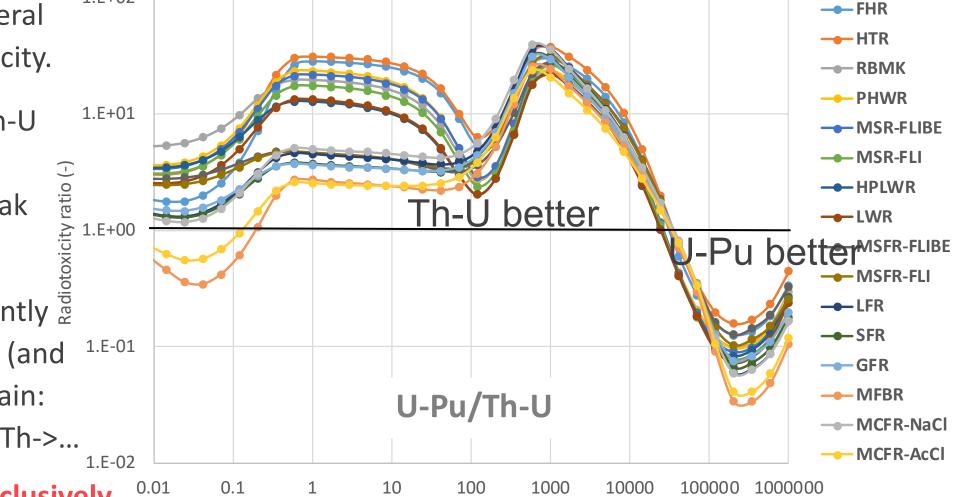


Relative fuel radiotoxicity: Th-U X U-Pu cycle

 Th-U closed cycle provides in general lower radiotoxicity.

1.E+02

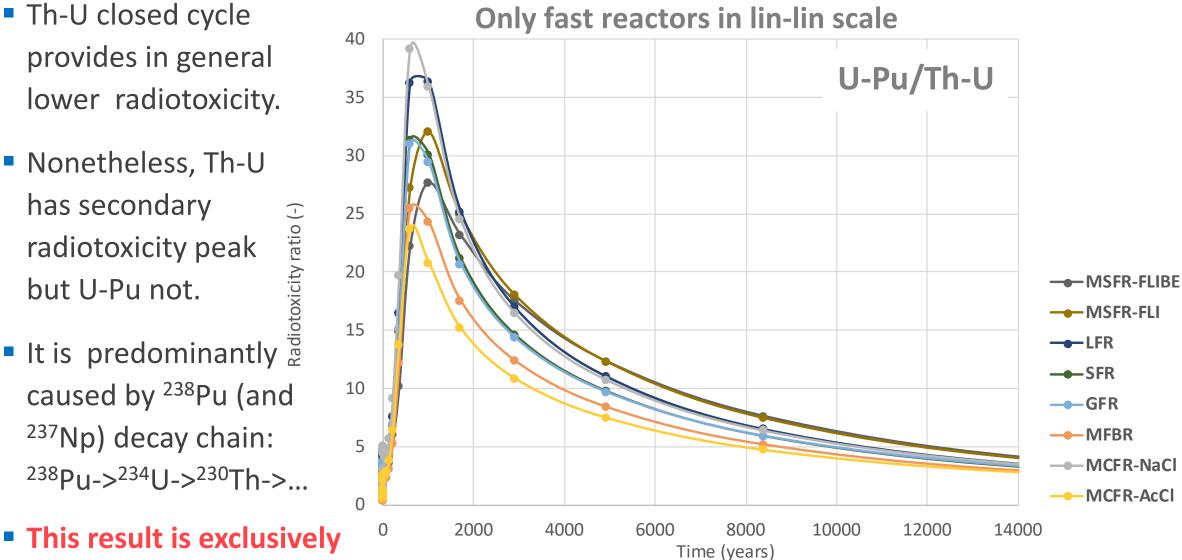
- Nonetheless, Th-U
 has secondary radiotoxicity peak but U-Pu not.
 It is predominantly
- It is predominantly 20
 caused by 238Pu (and 1.E-01
 237Np) decay chain:
 238Pu->234U->230Th->...



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Relative fuel radiotoxicity: Th-U X U-Pu cycle

- Th-U closed cycle provides in general lower radiotoxicity.
- Nonetheless, Th-U has secondary
 radiotoxicity peak
 but U-Pu not.
 It is predominantly has secondary
- caused by ²³⁸Pu (and ²³⁷Np) decay chain: ²³⁸Pu->²³⁴U->²³⁰Th->...



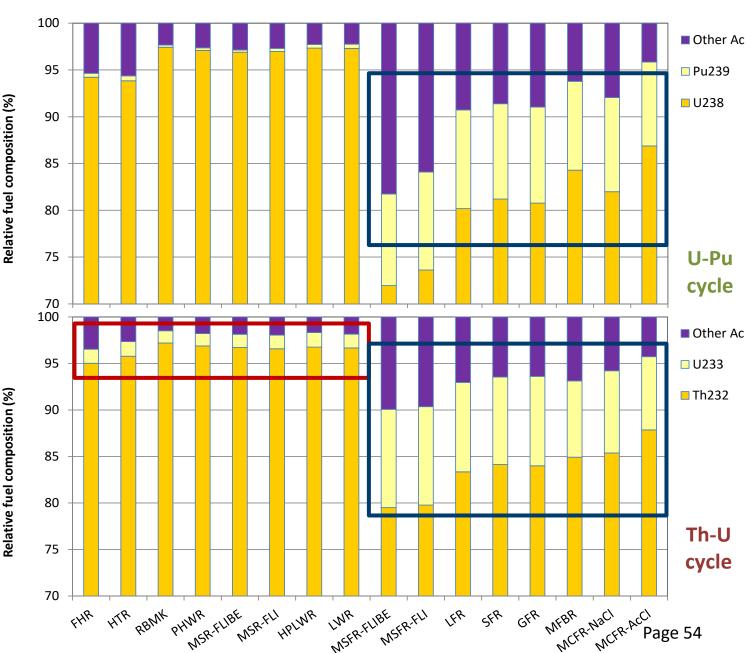
valid for cores with equal amount, burnup and treatment of the fuel!



5.Miscellaneous a) Fission products importance

FPs importance

- Usual claim: Fission products (FPs) have higher XSs in thermal spectrum.
- Sure, but ²³³U, ²³⁵U, ²³⁹Pu also.
- Fissile share in equilibrium: <2% for thermal Th-U
 - ~10% in fast Th-U and U-Pu cycle
- Accordingly, 5% of FPs relative Accordingly, 5% of FPS relative to fissile share represent:
 250% in thermal Th-U case
 50% in fast Th-U and U-Pu cases.
 The tolerance to FPs in fast spectrum²
- is strongly supported by **this feature**.

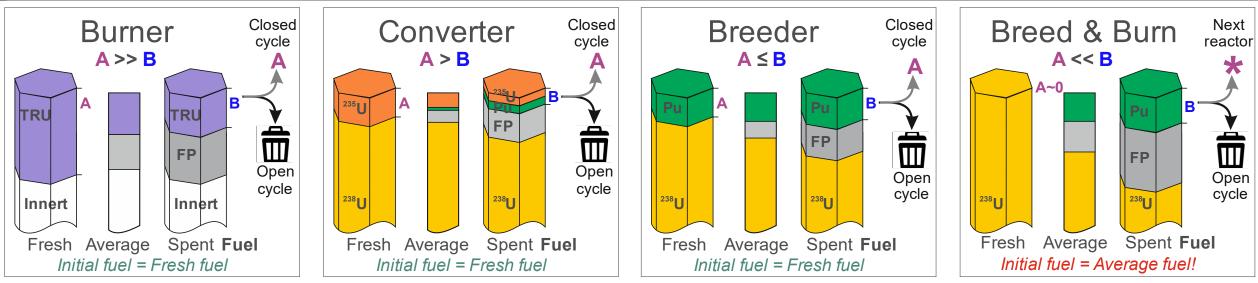




5.Miscellaneous b) Closed cycle ≠ breeding

Reactor classification by neutron economy

Neutron economy

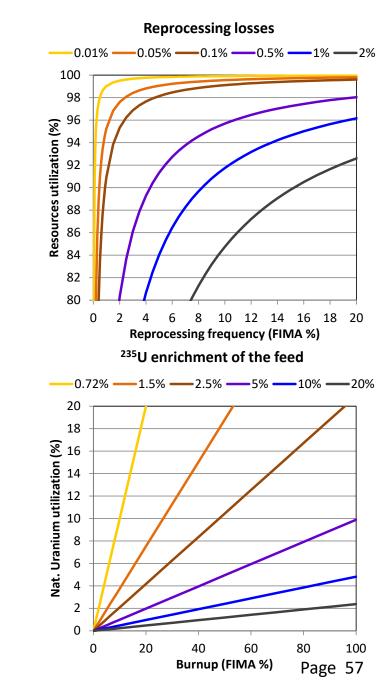


- Burner is typically used for waste burning and excludes fertile isotopes as ²³⁸U or ²³²Th.
- Convertor, e. g. LWR or DMSR, is usually operates in open fuel cycle and burns ²³⁵U.
- Breeder profit from neutronics advantages only in the closed cycle. For Iso-breeding (EU) or Break-even (US) reactor => A=B.
- Extreme breeder can be operated in Breed & Burn mode.
 It can have high fuel utilization even without reprocessing.

Recycling X breeding

• Fuel cycle can be closed for: **Burner, Convertor, and Breeder**.

- Recycling does not make sense for B&B reactor. However, the fuel can be recycled and used in other reactor.
- Recycling is the ultimate waste reducing option.
- Recycling in a breeder => highest resources utilization. It is limited by reprocessing losses.
- Recycling in a convertor => medium resources utilization. It is limited by enrichment process and reprocessing losses.
- Recycling in a burner => mainly waste minimization.





5.Miscellaneous c) Open cycle ≠ burning

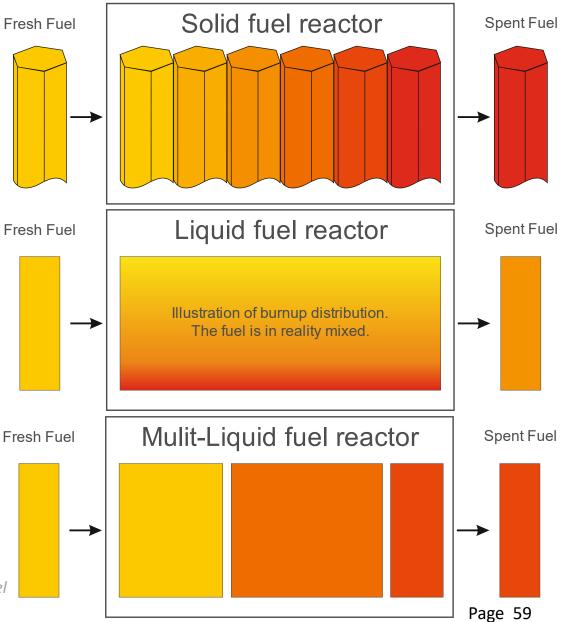
Breed & Burn (B&B) special open cycle mode

- In B&B, initially the fissile fuel will be bred and firstly later it will be burned.
- The B&B cycle in liquid fuel reactor substantially differs from solid fuel.

Discharged fuel: Most burned in solid fuel case Average burned in liquid fuel case.

 To increase the burnup and reduce the core size (single-fluid layout can be bulky), multi-fluid layout can be used.

Hombourger, B., Křepel, J., Mikityuk, K., Pautz, A., 2017. On the Feasibility of Breed-and-Burn Fuel Cycles in Molten Salt Reactors, in: Proceedings of FR17. Yekaterinburg, Russian Federation.

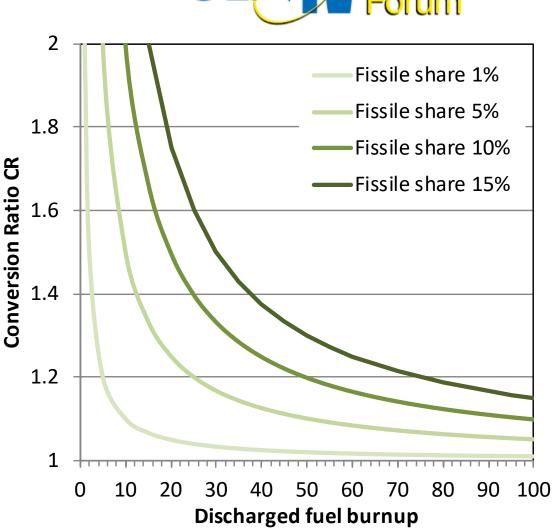


B&B: trivial fuel cycle criteria

- In B&B cycle conditions:
 - 1) fresh fuel is only fertile material
 - 2) spent fuel is not recycled.
- B&B trivial criterion (tautology): I = II
 I: Fissile Fuel F_F share in the discharged fuel.
 II: New fissile fuel bred in the discharged fuel.

•
$$F_F = B(CR-1)$$

where CR is conversion ratio and B is the fuel burnup.



J. Krepel, B. Hombourger, E. Losa, Fuel cycle sustainability of Molten Salt Reactor concepts in comparison with other selected reactors, PHYTRA4, Marrakech, Morocco, September 17-19, 2018.



B&B: trivial fuel cycle criteria

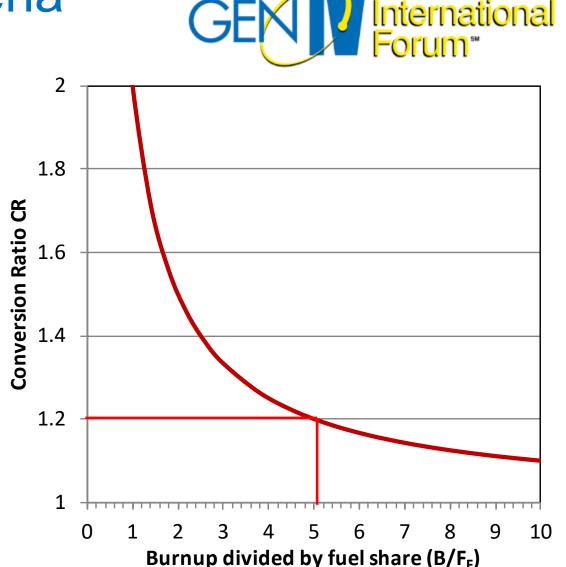
- In B&B cycle conditions:
 - 1) fresh fuel is only fertile material
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- B&B trivial criterion (tautology): I = II
 I: Fissile Fuel F_F share in the discharged fuel.
 II: New fissile fuel bred in the discharged fuel.

•
$$F_F = B(CR - 1) => \frac{1}{CR - 1} = \frac{B}{F_F}$$

where CR is conversion ratio and B is the fuel burnup.

- Reactor must be critical for CR, F_F , and B, e.g. for CR=1.2: F_F =10% \Leftrightarrow B=50% (1% \Leftrightarrow 5%)
- Fuel utilization in B&B cycle?
 It is equal to the burnup.

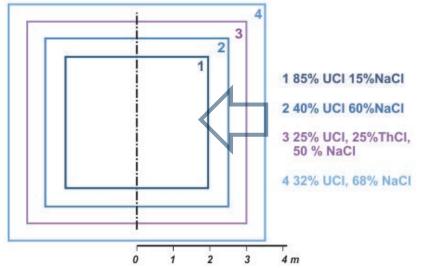
J. Krepel, B. Hombourger, E. Losa, Fuel cycle sustainability of Molten Salt Reactor concepts in comparison with other selected reactors, PHYTRA4, Marrakech, Morocco, September 17-19, 2018. Page 61



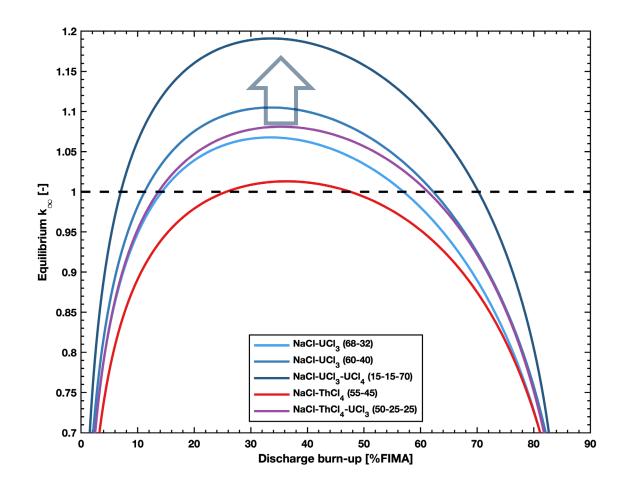
Breed and Burn in MCFR:

Th-U X U-Pu cycle

- B&B is practically not possible in Th-U cycle.
- It is only possible in mixed U-Pu & Th-U cycle.
- B&B cores are bulky (chlorides = hard spectrum, but also high Migration area).
- The performance increases in U-Pu cycle with growing actinides share in the core.







Hombourger, B. et al., 2019. Breed-and-Burn Fuel Cycle in Molten Salt Reactors. Submitted to special MSR edition of The European Physical Journal

Page 62



5.Miscellaneous d) Transition to equilibrium

Transition to equilibrium



5 major fissile materials to approach the equilibrium

Material	RG_Pu	LEU	HEU	U233	WG_Pu
Fissile isotope(s)	²³⁹ Pu, ²⁴¹ Pu	²³⁵ U	235U	²³³ U	²³⁹ Pu
Fissile isotope share	~60%	1-20%	21-95%	60-100%	>93%
"Availability"	medium	high	high	low	medium
Proliferation risk	medium	medium	bigh	high	high

RG_Pu and LEU as initial fuel load

Both RG_Pu and LEU are very natural option to start the U-Pu cycle.

Fuel composition - initial cycles (10% ²³⁵U equivalent)



Starting Th-U cycle with LEU induces ²³⁸U presence in the core.



- Starting Th-U cycle with RG_Pu, LEU or their mixture introduces strong perturbation.
- Pu and ²³⁵ & ²³⁸U are not presented in the salt at equilibrium Th-U cycle.



Summary of neutronics comparison

U-Pu cycle Th-U cycle • **Reserves of ²³⁸U and ²³²Th:** no argument for preference, we are lucky to have both. Features of ²³⁸U and ²³²Th: slightly better (direct fission, etc.) Features of ²³⁹Pu and ²³³U: higher v, higher capture lower v, lower capture Thermal spectrum capability: no yes Fast spectrum capability: yes yes Breed and burn capability: yes no Radiotoxicity at equal conditions: initially higher lower Core size for fast reactors: smaller bigger Core size in fluoride MSFR: smaller slightly bigger Initial fuel for transition to eql.: LEU or RG Pu RG_Pu or LEU in mixed cycle



Upcoming Webinars

29 July 2020 Overview of Small Modular Reactor Technology Development

Dr. Frederik Reitsma, IAEA

- 26 August 2020 MSR Safety Evaluation in the US
- 22 September 2020 Integrated Energy Systems Laboratory Initiative

Dr. David Holcomb, ORNL, USA

Dr. Shannon Bragg-Sitton, INL, USA